IE 1054 – Productivity Analysis
IE Core Course
Fall Term 2018 - 2019

Instructor: Prof. Robert T. P. Lu
Credit Hours: 3
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Lectures Wednesday, 13:50 PM - 16:25 PM
Classroom 3 - 101

Textbook Groover, Mikell P.; Work Systems and the Methods, Measurement & Management of Work, Pearson Prentice Hall, 2007.

Course Description

This course is an introduction course which provides an overview of industrial engineering. This course is designed for students majoring in or are interested in industrial engineering practice. Specific topics includes productivity, process analysis, manual assembly lines, logistic operation, project management, work and task design, motion and time studies, lean operations, quality management, work organization, facility design, and job evaluation and performance appraisal. Many examples of real world industrial practice will be delivered.

Course Goal

This course is for the students to understand fundamental concepts in Industrial Engineering including:

History of Industrial Engineering and Scientific Management
Problem Solving
Assembly Line Balancing and Lean Operations
Charting and Diagramming for Operations Analysis
Task Analysis and Design
Productivity and Work Measurement
Continuous Improvement
Incentive Systems
Facility designs

Course Objective

1. Students will have knowledge of modern Industrial Engineering principles, methods, and tools, including those associated with manufacturing systems, operations research, statistics, information systems, human factors, and methods analysis.

2. Students will have the ability to visualize engineering problems within a total system context and apply engineering design methods to formulate and solve problems including the ability to recognize problem context and synthesize knowledge and skills from appropriate sources.

3. Students will be effective in oral and written communication.

4. Students will possess the following professional characteristics: leadership, ethics, the ability to work with others, an appreciation for other disciplines, adaptability, and an appreciation for life-long learning.

Applicable ABET Outcomes:

(a) An ability to apply knowledge of mathematics, science, and engineering
(b) An ability to analyze and interpret data
(c) An ability to design a system, component, or process to meet desired needs within realistic constraints such as economic, environmental, social, political, ethical, health and safety, manufacturability, and sustainability
(d) An ability to identify, formulate, and solve engineering problems
(e) An ability to use the techniques, skills, and modern engineering tools necessary for engineering practice

Pre-requisites No specific courses but students must show sufficient academic maturity.

Co-requisites None

Grading

Mid-term Exam	30%
Final Exam	30%
Homework, Lab, Project and Casework	30%
Class Participation – (Think and Discuss)	10%

Final grades:

Level	Letter Grade	Reported Numerical Score	Grade Points
Superior Performance	A	90 - 100	4.0
	A-	85 - 89	3.7
Meritorious Performance	B+	80 - 84	3.3
	B	76 - 79	3.0
	B-	73 - 75	2.7
Adequate Performance	C+	70 - 72	2.3
	C	66 - 69	2.0
	C-	63 - 65	1.7
Minimal Performance	D+	61 - 62	1.3
	D	60	1.0
Insufficient Performance (Failure)	F	< 60	0.0

Course Policies:

- Students are expected to come prepared for each lecture by reading the appropriate material prior to class
- Questions concerning the grading of homework assignments, project related materials, or exams must be presented to the instructor or the TA within one week (7 calendar days) after the materials have been made available for return to the student
- Late assignments will NOT be accepted and all assignments, projects, examinations, etc. must be completed/taken at the scheduled time. No exceptions will be made unless there are truly extenuating circumstances
- Cheating or academic dishonesty in any form will result in a grade of F for the course; there will be no exceptions to this policy.
- Professional classroom demeanor is required; in particular, all cell phones and personal electronic devices must remain off or silent during lecture.
- Do not conduct side conversations during the lecture as it is distracting to the lecturer and other students.

Email Policy I will respond to emails as promptly as I can, usually within 2 days. For detailed technical questions, please come to TA or me during office hour. I will not be addressing detailed technical questions via email as it

is not efficient.

Homework and Project

Detail description of homework, casework, and project will be provided during class. Certain casework and project will be team based while evaluation will be individual based. These casework and projects are designed to apply fundamental IE methodologies to solve real world problems. Evaluation of the casework and project will be based on the presentation and report while details will be provided in the casework and project description.

Audio-Video Recording

To ensure the free and open discussion of ideas, students may not record classroom lectures, discussion and/or activities without the advance written permission of the instructor, and any such recording properly approved in advance should be used solely for the student's own private use.

Special Accommodations

If you have a disability for which you are or may be requesting an accommodation, you are encouraged to contact the instructor.

Tentative Schedule

Week 1: Introduction to IE
Week 2: Manual Work and Worker Machine Systems
Week 3: Work Flow and Batch Processing
Week 4: Manual Assembly Lines
Week 5: Logistic operation
Week 6: Projects and Project Management
Week 7: Introduction to Methods Engineering and Operations Analysis
Week 8: Charting and Diagramming Techniques for Operations Analysis
Week 9: Mid-term Exam
Week 10: Motion study and work design
Week 11: Work measurement
Week 12: Direct time study
Week 13: Predetermined Motion Time Systems
Week 14: Facility Layout Planning and Design
Week 15: Lean production
Week 16: Quality programs
Week 17: Job evaluation and performance appraisal
Week 18: Final Project Presentation

Exam Schedule

Midterm exam: Monday, Oct. 29. 4:45 PM to 6:45 PM
Final exam: Friday, Dec. 28. 1:50 PM to 3:50 PM